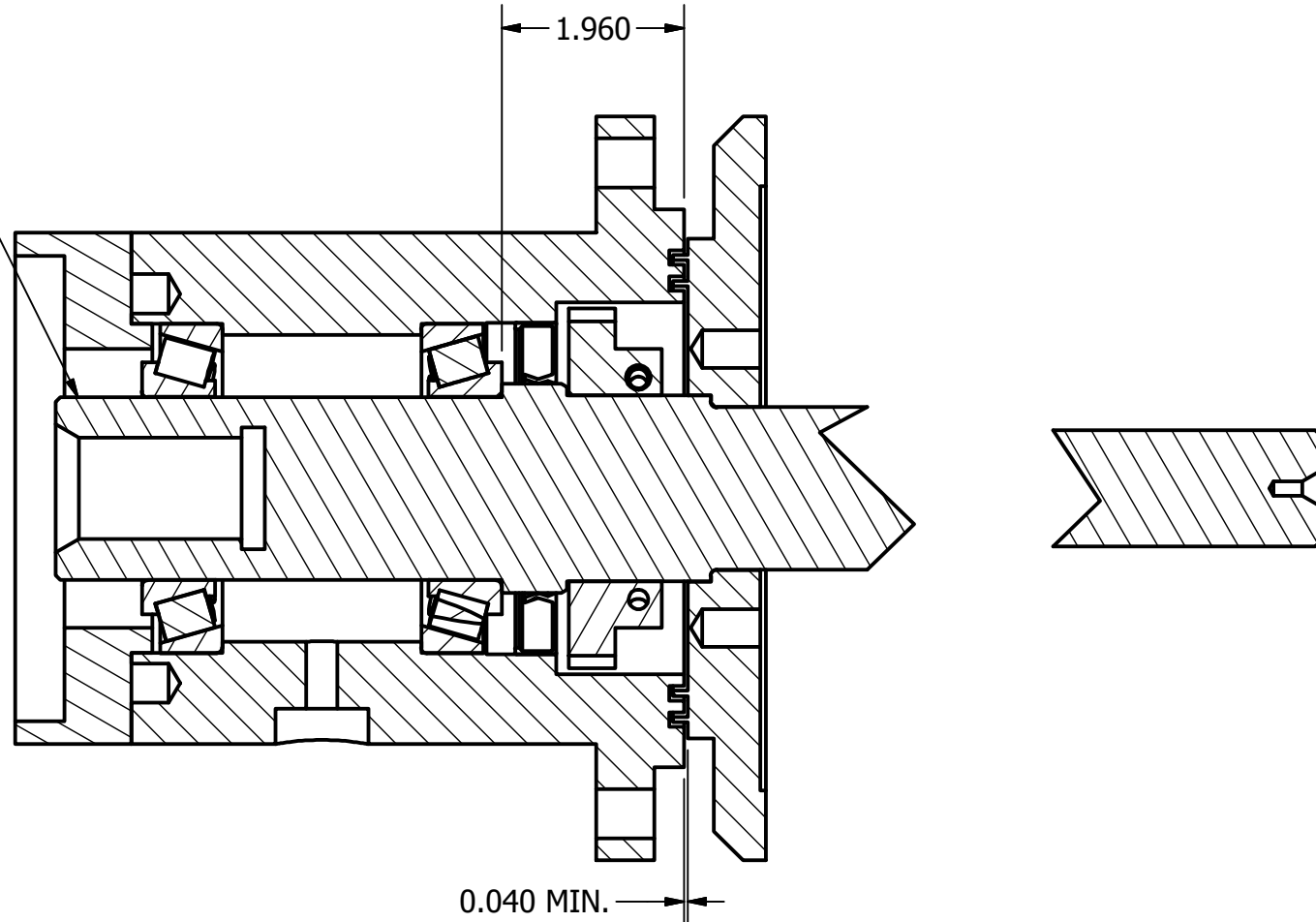


INSTALL NUT WITH RED LOCK TIGHT
.004 END PLAY
(PACK BEARINGS WITH GREASE-MOBIL 28)
DO NOT PUMP HOUSING FULL OF GREASE.
5 TO 8 PUMPS IN ONLY.



SECTION D-D
SCALE .5

- 1) Heat breaing to 355 deg drop on to shaft.
- 2) Install bearing cups into housing
- 3) Assemble shaft and housing and place outter bearing and nut onto shaft and tighten until there is zero end play and you feel resistance turning the shaft.
- 4) Loosen nut to achive .004 end play. After you loosen the nut you will need to tap on both ends of the shaft with a dead blow hammer or use a wood block.
(check end play with a dial indicator)
- 5) Tighten lock nut

DRAWN rnealey	4/12/2007	TITLE		
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MFG				
APPROVED		SIZE B		
		SCALE		
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DWG NO 11803-002-001-rev1
REV